Acknowledgements

Executive	Transportation Leaders:
	Mr. Tom Norton P.E., Colorado Department of Transportation (CDOT)
	Ms. Rhonda Faught P.E., New Mexico Department of Transportation (NMDOT)
	Mr. Gary Ridley P.E., Oklahoma Department of Transportation (ODOT)
	Mr. Michael W. Behrens P.E., Texas Department of Transportation (TxDOT)

Steering Committee:

Colorado:

Mr. Mehdi Baziar, CDOT Project Manager Mr. Roger Saunders, ODOT

Ms. Tamela Goorman, CDOT Ms. Peggy Thurin P.E., TxDOT

Mr. Joe Garcia P.E., NMDOT

Department of Transportation Regional Leaders

Mr. Jeff Kullman P.E., CDOT Region 1 Mr. Mark Tomlinson P.E., TxDOT Amarillo District
Mr. Robert Torres P.E., CDOT Region 2 Mr. Randy Hopmann P.E., TxDOT Lubbock District

New Mexico: Mr. Lauren D. Garduno P.E., TxDOT Odessa District

Mr. Severiano Sisneros III P.E., NMDOT District 4 Mr. Russel Lenz P.E., TxDOT Abilene District

Oklahoma: Mr. Walter G. McCullough P.E., TxDOT San Angelo District

Texas:

Mr. Robert N. Ward P.E., ODOT Division 6 Mr. Luis A. Ramirez P.E., TxDOT Laredo District

The Corridor Development and Management Plan project team expresses appreciation to the public and transportation leaders who contributed to this effort. The team included: DMJM + HARRIS, Turner Collie and Braden, AECOM Consult, InterMountain Corporate Affairs, and Olivarri & Associates.



Table of Contents

List of Exhibits	iv
List of Abbreviations	vi
Executive Summary	X
Chapter 1 Introduction	1
Chapter 2 Development Plan	3
Chapter 3 Environmental Considerations	69
Chapter 4 Maintenance and Operations Plan	123
Chapter 5 Benefit Cost Analysis	129
Chapter 6 Finance Plan	137
Chapter 7 Risk Assessment	167
Appendix A – Expansion Section and Relief Route Information Sheets	
Appendix B – Supporting Technical Analysis	

List of Exhibits

Exhibit 2.1-1 Ports to Plains Corridor	4
Exhibit 2.1-2 Existing Traffic Volumes, Volume to Capacity Ratios (V/C), and Level of Service (LOS)	8
Exhibit 2.1-3 Travel Time Results (Existing Conditions)	9
Exhibit 2.1-4 Traffic Model Summary Results	11
Exhibit 2.1-5 Existing 2-Lane Section Accident Rates	12
Exhibit 2.1-6 Existing 4-Lane Section Accident Rates	13
Exhibit 2.1-7 Average Accident Rates for 2-Lane and 4-Lane Roadway	13
Exhibit 2.1-8 Urban Accident Rates on Existing Corridor Roadway Facilities	14
Exhibit 2.1-9 Criteria Definition of "Improved" Corridor	16
Exhibit 2.1-10 Corridor Typical Sections (Rural Areas)	17
Exhibit 2.2-1 Existing Intermodal Airport Facilities	25
Exhibit 2.2-2 South Corridor Signing Plan	28
Exhibit 2.2-3 North Corridor Signing Plan	29
Exhibit 2.2-4 Rest Areas	31
Exhibit 2.2-5 Border Crossing Traffic	33
Exhibit 2.2-6 Existing Border Crossing Locations – Laredo	33
Exhibit 2.2-6 Existing Border Crossing Locations – Eagle Pass	34
Exhibit 2.2-6 Existing Border Crossing Locations – Del Rio	34
Exhibit 2.3-1 Market Packages selected in the Oklahoma Statewide ITS Architecture	40
Exhibit 2.3-2 High Priority Market Packages in Texas Regional ITS Architectures	41
Exhibit 2.3-3 Highly Rated Functionality Statement	44
Exhibit 2.3-4 Recommended ITS Market Packages	45
Exhibit 2.3-5 Recommended Ports to Plains ITS Projects	47
Exhibit 2.3-6 Relationship Between Projects and Market Packages	48
Exhibit 2.3-7 Annual Capital Costs of Recommended ITS Projects	56
Exhibit 2.3-8 Annual Operations and Maintenance Costs of Recommended ITS Projects	57
Exhibit 2.4-1 Expansion Sections Total Costs	60
Exhibit 2.4-2 Relief Routes Total Costs	61
Exhibit 2.4-3 Group 1 and Group 2 Structures	61
Exhibit 2.4-4 Expansion Section Prioritization	63
Exhibit 2.4-5 Relief Route Prioritization	64
Exhibit 2.4-6 Corridor Improvement Implementation Plan	65
Exhibit 3.2-1A South Watersheds and Major Rivers	74
Exhibit 3.2-1B North Watersheds and Major River	77
Exhibit 3.2-2 Sections and Relief Routes with Special Status Rivers and Streams	75

List of Exhibits (continued)

Exhibit 3.2-3 Sections and Relief Routes with a High Potential for Wetland Impacts	80
Exhibit 3.2-4 Sections that Cross FEMA-Mapped Floodplains	83
Exhibit 3.2-5 Sections and Relief Routes with Significant Riparian Areas	85
Exhibit 3.2-6 Sections and Relief Routes with High Potential for Impacting Protected Species	88
Exhibit 3.2-7 Sections and Relief Routes with Known or Potential Archaeological Resources	93
Exhibit 3.2-8 Sections and Relief Routes with Known or Potential Historical Resources	94
Exhibit 3.2-9 Sections and Relief Routes with Known or Potential Paleontological Resources	97
Exhibit 3.2-10 Sections and Relief Routes with Potential for Noise Impacts	100
Exhibit 3.2-11 Sections and Relief Routes with Potential for Environmental Justice Impacts	102
Exhibit 3.2-12 Sections and Relief Routes with Potential Relocations	104
Exhibit 3.2.13 Relief Routes with Potential Cumulative Impacts	107
Exhibit 3.2-14 Sections with Public Lands that May Be Impacted	109
Exhibit 3.2-15 Sections and Relief Routes with Irrigated Farmland	111
Exhibit 3.2-16 Sections and Relief Routes with Known or Potential Hazardous Materials	113
Exhibit 3.4-1 Environmental Considerations Summary Table	118
Exhibit 4.3-1 Preventive Maintenance of Asphalt Concrete Pavement (ACP)	125
Exhibit 4.3-2 Routine Maintenance Total Costs Comparisons	125
Exhibit 4.3-3 Total Preventive Maintenance Costs	126
Exhibit 4.3-4 ITS Maintenance Costs	127
Exhibit 4.3-5 Total Combined Maintenance Costs	127
Exhibit 5.1-1 Project Costs	129
Exhibit 5.2-1 Benefits from Crash Reduction	130
Exhibit 5.2-2 Summary of Transportation User Benefits	131
Exhibit 5.3-1 Total Employment Benefits in the Corridor Counties	134
Exhibit 5.3-2 Total Employment Benefits in all Counties in the States	135
Exhibit 5.3-3 Summary of Economic Development Benefits	136
Exhibit 6.1-1 Federal-Aid Highway Program Apportionments by State	139
Exhibit 6.1-2 State Highway Program Receipts and Disbursement	140
Exhibit 6.2-1 Designated Funds for Specific CORBOR Projects and Activities	144
Exhibit 6.3-1 Case Study Projects	149
Exhibit 6.3-2 Summary of Alternative Finance Approaches Used by Case Study Projects	150
Exhibit 6.3-3 Key Features Underlying Use of Alternative Finance Methods by Representative	
Highway Expansion Projects	151
Exhibit 6.4-1 Distribution of Program Capital Costs by Phase by State Base	153

List of Exhibits (continued)

Exhibit 6.4-2 State Funding Programs for Committed and All Other Projects	154
Exhibit 6.4-3 Total Program Costs by State	157
Exhibit 6.4-4 Federal Earmarks for Ports to Plains Corridor Segments Proposed in TEA-LU	158
Exhibit 6.4-5 Summary of Key Assumptions for Finance Scenario	160
Exhibit 6.5-1 Illustrative Distribution of Program Funding Sources by Scenario	161
Exhibit 6.5-2 Total Uses of Funds	163
Exhibit 6.5-3 Annual Uses of Funds	164
Exhibit 7,1-1 Risk Assessment Matrix	168
Exhibit 7.2-1 Financial Risk Summary, Expansion Sections	171
Exhibit 7.2-2 Financial Risk Summary, Relief Routes	
Exhibit 7.2-3 Environmental Risk Summary, Expansion Sections	177
Exhibit 7.2-4 Environmental Risk Summary, Relief Routes	
Exhibit 7.2-5 Specific Local Response to Relief Routes	181
Exhibit 7.2-6 General Questionnaire Response by Category	
Exhibit 7.2-7 Local, State, and Federal Government Participation at Public Meetings	183
Exhibit 7.2-8 Regional, State, and Federal Government Representation	184

List of Abbreviations

SEP15 Special Experimental Program 15
AADT Average Annual Daily Traffic

AASHTO American Association of State Highway and Transportation Officials

ACE Automated Commercial Environment

ACP Asphalt Concrete Pavement

ASTM American Society for Testing and Materials

AVL Automated Vehicle Location

B/C Benefit Cost Ratio
BANs Bond Anticipation Notes
BEA Bureau of Economic Analysis
BLM Bureau of Land Management
BNRR Burlington Northern Railroad
CAD Computer Aided Dispatch

CAPUFE Caminos y Puentes Federales de Ingresos y Servicos Conexos

CBP Customs and Borders Protection

CCTV Closed Circuit TV

CDMP Corridor Development and Management Plan CDOT Colorado Department of Transportation

CE Categorical Exclusion

CERCLIS Comprehensive Environmental Response, Compensation & Liability Information System

CMAQ Congestion Mitigation and Air Quality Improvement

CORBOR National Corridor and Border Program

CPI Consumer Price Index
CSI Container Security Initiative
CTE Colorado Tolling Enterprise

C-TPAT Customs-Trade Partnership Against Terrorism

CV Commercial Vehicle

CVISN Commercial Vehicle Information Systems and Networks

CVO Commercial Vehicle Operations
DMS Dynamic Message Sign
DOT Department of Transportation

E9-1-1 Emergency 9-1-1

EA Environmental Assessment
EIS Environmental Impact Statement
EPA Environmental Protection Agency
ESA Environmental Site Assessment
EO Environmental Overview
ETC Electronic Toll Collection
FAST Free and Secure Trade

FCC Federal Communications Commission FEMA Federal Emergency Management Agency

FHWA Federal Highway Administration

FM Farm to Market

FONSI Finding of No Significant Impact
GARVEE Growth Anticipation Revenue Vehicles
GIS Geographic Information Systems

GRIP Governor Richardson's Investment Partnership

HAR Highway Advisory Radio HAZMAT HAZardous MATerial(s)

HB House Bill

HBRR Highway Bridge Replacement and Rehabilitation

List of Abbreviations (continued)

HMVM 100 Million Vehicle Miles
HTF Highway Trust Fund
I- Interstate Highway

ISTEA Intermodal Surface Transportation Equity Act

ITS Intelligent Transportation Systems
LPST Leaking Petroleum Storage Tank
LUST Leaking Underground Storage Tank
M&O Maintenance and Operations
MPO Metropolitan Planning Organization

MOU Memoranda of Agreement

NAAQS National Ambient Air Quality Standards

NAFTA North American Free Trade Act NBI Nation Bridge Inventory

NEPA National Environmental Policy Act
NHS National Highway System
NHPA National Historic Preservation Act
NLCD National Land Cover Data Set

NMDOT New Mexico Department of Transportation

NNL National Natural Lands

NOAA National Oceanic and Atmospheric Administration

NPV Net Present Value

NRCS National Resource Conservation Services NRHP National Register of Historic Properties

NWI National Wetland Inventory
O&M Operations and Maintenance

ODOT Oklahoma Department of Transportation

OMB Office of Management and Budget

PABs Private Activity Bonds PDO Property Damage Only

RIMS Regional Industrial Multiplier System

ROD Record of Decision
ROW Right-Of-Way

RWIS Road Weather Information Systems

RV Recreational Vehicle

SAFETEA Safe, Accountable, Flexible and Efficient Transportation Equity Act

SB Senate Bill

SEP Special Experimental Program

SH State Highway

SHPO State Historic Preservation Office SIBs State Infrastructure Banks

SREP Southern Rockies Ecosystem Project

STIP Statewide Transportation Improvement Program

STP Surface Transportation Program

TEA 21 Transportation Equity Act of the 21st Century
TEA-LU Transportation Equity Act: A Legacy of Users

TIFIA Transportation Infrastructure Finance and Innovation Act

TIP Transportation Improvement Program

TMC Traffic Management Center

TNRCC Texas Natural Resources Conservation Commission

TPWD Texas Parks & Wildlife Department
TRANS Transportation Revenue Anticipation Notes

TRB Transportation Research Board
TxDOT Texas Department of Transportation

List of Abbreviations (continued)

U.S. or US United States

USACE U.S. Army Corps of Engineers
USFS United States Forest Service
USFWS United States Fish & Wildlife Service
USGS United States Geological Survey

VHT Vehicle Hours Traveled VMS Variable Message Sign VMT Vehicle Miles Traveled

WASHTO Western Association of State Highway and Transportation Officials

WIM Weigh-in Motion WWW World Wide Web

Executive Summary

The Departments of Transportation from Colorado, Texas, New Mexico, and Oklahoma developed this Corridor Development and Management Plan (CDMP) for the Ports to Plains Corridor. The CDMP outlines a series of priorities and steps to improve the corridor and serves as an essential tool for securing federal funding for corridor development.

The Plan

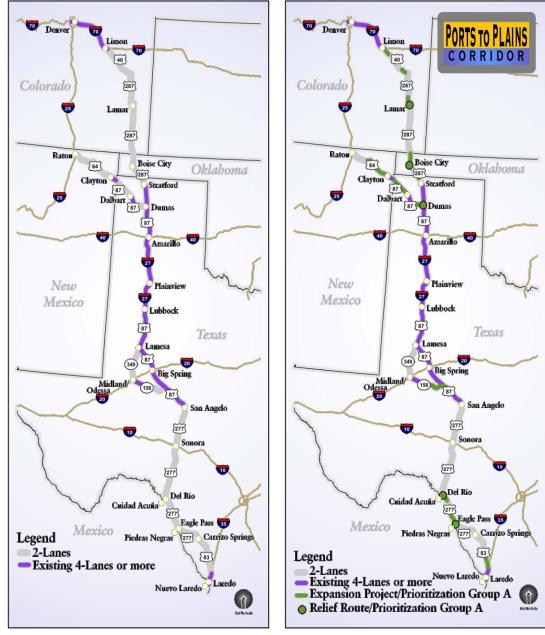
This CDMP was developed to enhance the efficiency of the Ports to Plains Corridor. It contains several elements that improve the transportation network's ability to move people and goods. Nearly 1,400 miles long, the corridor consists of 511 miles of 4- to 6-lane roadway, 755 miles of 2-lane roadway, and 113 miles of roadway in metropolitan areas. The Ports to Plains Corridor includes the following construction elements:

- Widening 755 miles of 2-lane roads to 4-lane divided roads;
- Constructing 15 relief routes around larger towns;
- Adding amenities needed by commercial vehicle operators;
- Improving or constructing connective interchanges;
- Improving or constructing overpasses for railroad crossings;
- Replacing obsolete or deficient bridges;
- Installing corridor-specific signs; and
- Integrating an intelligent transportation system.

This plan allows staged implementation of the construction elements, using a prioritization process that first ranked projects based on engineering considerations (such as safety and efficiency), then adjusted the scheduled implementation to fit existing planning on the corridor and reasonable funding and construction times. Capital improvement projects were assigned to one of four priority groups: Group A (first five years), Group B (second five years), and so on.

The total costs associated with this investment include both the capital expenditure to improve the roadway and the operations and maintenance spending that will occur once the roadway improvements are completed. These costs, expressed in millions of 2004 dollars are summarized below. The costs also are shown discounted at 7.0 percent following Office of Management and Budget (OMB) guideline for investment appraisal.

Corridor Development Plan: Study Recommendations

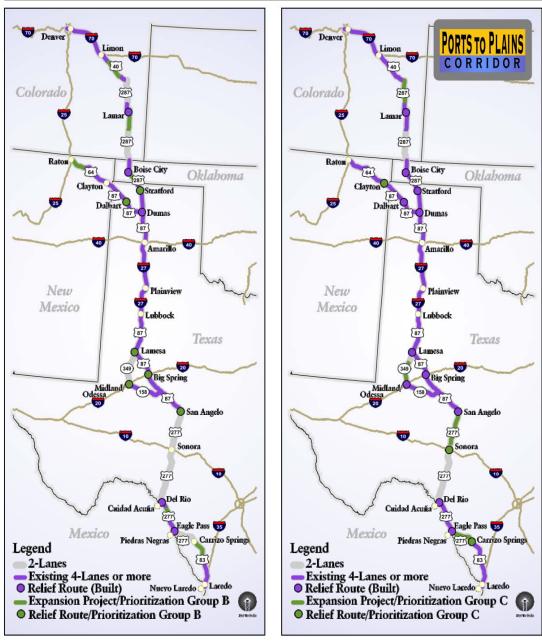


Existing (2004)

Group-A (2005-2010)

- 1. The corridor Development Plan shown is part of the Ports to Plains Corridor Development and Management Plan, and is not necessarily an indication of State DOT programmed projects.
- 2. Relief Route construction may include initial 2-lane facilities, followed by 4-lane construction by corridor completion.

Corridor Development Plan: Study Recommendations



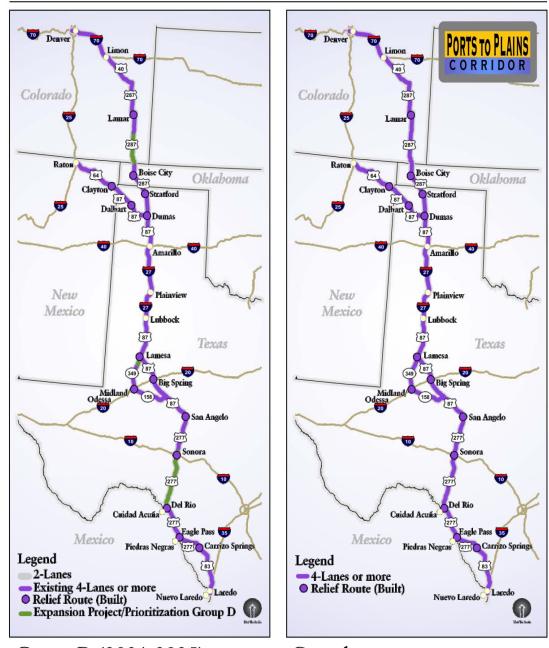
Group-B (2011-2015)

Group-C (2016-2020)

1. The corridor Development Plan shown is part of the Ports to Plains Corridor Development and Management Plan, and is not necessarily an indication of State DOT programmed projects.

2. Relief Route construction may include initial 2-lane facilities, followed by 4-lane construction by corridor completion.

Corridor Development Plan: Study Recommendation



Group-D (2021-2025)

Complete

- 1. The corridor Development Plan shown is part of the Ports to Plains Corridor Development and Management Plan, and is not necessarily an indication of State DOT programmed projects.
- 2. Relief Route construction may include initial 2-lane facilities, followed by 4-lane construction by corridor completion.

Project Costs

	Costs (Millions of	Costs (Millions of
	2004 Dollars)	2004 Dollars @ 7.0%)
Colorado	\$610.2	\$303.1
New Mexico	\$173.7	\$98.7
Oklahoma	\$177.0	\$107.1
Texas	\$1,908.7	\$929.6
Total	\$2,869.5	\$1,438.5

Both routine and preventive maintenance actions are analyzed to identify the different needs, challenges, and problems arising along the corridor. The Maintenance and Operations (M&O) plan identifies actions that can be taken to address these different challenges. The cost of maintaining and operating the existing corridor over the next 20 years is estimated at over \$1 billion. The net cost of M&O for the improvements is \$143 million.

Included in this CDMP is an Intelligent Transportation System (ITS) Plan that recommends a series of projects for intended to complement the four states' existing ITS activities. The projects are divided into the following subgroups:

- Traffic Management Projects (upgrades to signal and school zone flasher systems)
- Commercial Vehicle Operations (CVO) Projects (weigh/inspection station improvements, automated truck inspections, and fleet permitting and registration)
- Emergency/Incident Management Projects (agreements among government agencies, promotion of tower sites for expanded cell phone service, and oversized mile markers)
- Traveler Information Systems Projects (message signs and 511 system upgrades)
- Maintenance and Construction Management System Projects (road weather information and work zone construction safety systems)
- Operational Support Project (additional staff support at transportation management centers)
- Projects Funded by Other Organizations (projects funded by private trucking companies and other organizations)

The ITS Plan identifies a total of \$32 million in capital costs and \$57 million in ITS M&O costs.

The Benefits

The economic value of transportation benefits are summarized in the following exhibit.

Summary of Transportation User Benefits

	Benefits (Millions	Benefits (Millions of
User Benefit	of 2004 Dollars)	2004 Dollars @ 7%)
Safety	\$381.2	\$114.3
Vehicle Travel Time	\$541.9	\$151.5
Vehicle Operation Cost	-\$11.1	-\$3.1
Total	\$912.0	\$262.7

The benefits are expressed in millions of 2004 dollars at a 7.0 percent discount rate. The numbers reflect the sum of benefits from 2011 to 2030.

Comparing the total of discounted transportation benefits in the Exhibit to the total project costs yields a Benefit Cost Ratio of 0.18. The conclusion, based on this ratio, is that the project is not justified based on American Association of State Highway and Transportation Officials (AASHTO) Red Book criteria to evaluate highway investments. Of note, however, AASHTO criteria for Benefit Cost Analysis do NOT address economic benefits associated with highway improvements. The economic benefits projected to occur if the corridor improvements are identified in the following exhibit.

Summary of Economic Benefits

Jobs	Total Income 2006-2030		
	(Millions 2004 \$ @ 7%)		
1,700	\$28		
39,600	\$4,258		
2,000	\$216		
300	\$27		
43,600	\$4,529		
	1,700 39,600 2,000 300		

The Ports to Plains Corridor does not meet the project feasibility test based on transportation benefits and costs alone. The project is motivated more by the economic development prospects that it affords than by transportation benefits. The economic analysis has identified four potential sources of economic benefits. If all sources came to fruition, the total economic benefits measured by income to residents would exceed the project cost by a ratio of 3.15.

Finance Plan

Financing for the Ports to Plains Corridor will require new traditional and alternative funding sources. Of the \$2.87 billion in identified projects, federal and state funds totaling \$331 million are currently committed. This leaves more than \$2.5 billion in new funds that will be needed over the next 20 years. An overall capital structure schedule was developed using the four different priority groupings broken down by state.

The Finance Plan considered the following traditional funding sources:

- Federal highway program funds from motor fuel and vehicle-related tax revenues for facility development, expansion, rehabilitation, and preservation;
- Special Federal highway programs, including earmarks, discretionary grants, and demonstration funding;
- State highway program funds for capital, maintenance, operations, and preservation; and
- Local matching funds.

These traditional funding sources are struggling to keep pace with growing transportation needs and do not appear to be sufficient to meet the identified capital and M&O needs. Thus, the following alternative sources are necessary to finance this corridor.

- Federal earmarks;
- Special state programs;
- Local government contributions from general or special taxes and/or fees;
- Right-of-way donations;
- Sharing of bridge toll revenue;

- Railroad participation in grade separation projects;
- State Infrastructure Banks or federal loans and credit supports;
- Utility easement revenues;
- Grant anticipation bonds; and
- Tolls (direct and/or indirect).

Potential Risks

The risk assessment process evaluated factors that may affect project development. Four areas of focus were used to evaluate the level of risk in financial, environmental, social, and political arenas. The evaluation was conducted by using a variety of inputs, including applicability of potential and traditional funding sources; inventories of environmental sensitivities; surveys distributed at public meetings and through a web site; interviews and personal interactions with community leaders and residents; and research into the political setting surrounding the corridor.

The result of the assessment is a summary of distinguishable opportunities that have created or could create momentum, and an assessment of any sensitive issues that could impede CDMP implementation. Where possible, action is prescribed that can help maintain momentum and manage potential risks.

Potential political risks for the Ports to Plains Corridor were not readily evident. In fact, strong support for this corridor was documented from all public sector perspectives- local, state, and federal. The same level of support is generally evident from a social perspective as well.

Communities, businesses, trucking associations, and interested members of the public also offered strong support for the CDMP. Observed and identified social risks were limited to discrete locations such as relief routes, and the potential negative impact to the regions of the states where traffic will divert from and to the Ports to Plains Corridor. However, the level and occurrence of this latter type of risk was very limited, and certainly insufficient to offset the overall support for the CDMP. And these types of social risks are not uncommon for this type of corridor.

From the evaluations, failure to acquire funding for the corridor presents the greatest potential risk to completing the CDMP within a 25-year time frame. Absent a long-term commitment of federal dollars, completion of the trade corridor faces a significant financial risk.